

公制螺纹护套规格参数表

螺纹规格 直径×螺距	k×d	安装后长度L(mm)	安装前圈数N(≈)	安装前外径(mm)	钻头直径do(mm)
M1.6X0.35	1d	1.6	3.1	2.1-2.3	1.6
	1.5d	2.4	4.5		
	2d	3.2	6.2		
M2X0.4	1d	2	3.2	2.5-2.8	2.1
	1.5d	3	5.3		
	2d	4	7.4		
	2.5d	5	9.5		
M2.5X0.45	3d	6	11.6	3.2-3.5	2.6
	1d	2.5	3.6		
	1.5d	3.8	5.9		
	2d	5	8.2		
	2.5d	6.3	10.5		
M3X0.5	3d	7.5	12.8	3.7-4	3.1
	1d	3	4.2		
	1.5d	4.5	6.8		
	2d	6	9.4		
	2.5d	7.5	12		
M3.5X0.6	3d	9	14.6	4.5-4.8	3.7
	1d	3.5	4		
	1.5d	5.3	6.4		
	2d	7	8.9		
	2.5d	8.8	11.4		
M4X0.7	3d	10.5	13.9	5.0-5.3	4.2
	1d	4	4		
	1.5d	6	6.6		
	2d	8	9.1		
	2.5d	10	11.7		
M5X0.8	3d	12	14.2	6.3-6.6	5.2
	1d	5	4.4		
	1.5d	7.5	7.1		
	2d	10	9.9		
	2.5d	12.5	12.6		
M6X1	3d	15	15.3	7.5-7.9	6.3
	1d	6	4.3		
	1.5d	9	6.9		
	2d	12	9.6		
	2.5d	15	12.2		
M7X1	3d	18	14.9	8.6-8.9	7.3
	1d	7	5.2		
	1.5d	10.5	8.3		
	2d	14	11.5		
M8X1.25	2.5d	17.5	14.6	9.8-10.1	8.3
	1d	8	4.8		
	1.5d	12	7.7		
	2d	16	10.6		
	2.5d	20	13.5		
M8X1	3d	24	16.5	9.8-10.1	8.3
	1d	8	6		
	1.5d	12	9.6		
	2d	16	13.1		
M10X1.5	2.5d	20	16.7	12.0-12.5	10.4
	1d	10	5		
	1.5d	15	8.1		
	2d	20	11.2		
	2.5d	25	14.2		
M10X1.25	3d	30	17.3	12.0-12.5	10.3
	1d	10	6.1		
	1.5d	15	9.7		
	2d	20	13.3		
M10X1	2.5d	25	16.9	12.0-12.5	10.3
	1	10	7.7		
	1.5	15	12.1		
	2	20	16.5		
M11X1.5	2.5	25	20.8	13.0-13.4	11.4
	1d	11	5.7		
	1.5d	16.5	9.1		
M12X1.75	2d	22	12.5	14.3-14.8	12.4
	1d	12	5.3		
	1.5d	18	8.4		
	2d	24	11.6		
	2.5d	30	14.8		

	3d	36	18		
M12X1.5	1d	12	6.2	14.3-14.8	12.4
	1.5d	18	9.8		
	2d	24	13.5		
	2.5d	30	17.1		
M12X1.25	1d	12	7.5	14.3-14.8	12.3
	1.5d	18	11.8		
	2d	24	16.1		
	2.5d	30	20.3		
M12X1	1d	12	9.4	14.3-14.8	12.3
	1.5d	18	14.7		
	2d	24	19.9		
M14X2	1d	14	5.4	16.7-17.2	14.5
	1.5d	21	8.7		
	2d	28	11.9		
	2.5d	35	15.2		
	3d	42	18.4		
M14X1.5	0.75d	10.5	5.2	16.7-17.2	14.4
	1d	14	7.3		
	1.5d	21	11.5		
	2d	28	15.7		
	2.5d	35	19.9		
M14X1.25	1d	14	8.8	16.7-17.2	14.3
	1.5d	21	13.8		
M16X2	1d	16	6.3	18.8-19.4	16.5
	1.5d	24	10		
	2d	32	13.7		
	2.5d	40	17.5		
	3d	48	21.2		
M16X1.5	0.75d	12	6.1	18.8-19.4	16.4
	1d	16	8.5		
	1.5d	24	13.3		
	2d	32	18.1		
M18X2.5	1d	18	5.6	21.4-22	18.6
	1.5d	27	9		
	2d	36	12.3		
	2.5d	45	15.7		
	3d	54	19		
M18X2	0.75d	13.5	5	21.4-22	18.5
	1d	18	7.1		
	1.5d	27	11.2		
	2d	36	15.2		
M18X1.5	0.75d	13.5	7.1	21.4-22	18.4
	1d	18	9.8		
	1.5d	27	15		
	2d	36	20.3		
M20X2.5	1d	20	6.5	23.6-24.2	20.6
	1.5d	30	10		
	2d	40	13.8		
	2.5d	50	17.5		
	3d	60	21.2		
M20X2	0.75d	15	5.7	23.6-24.2	20.5
	1d	20	8		
	1.5d	30	12.5		
	2d	40	17.1		
M20X1.5	0.5d	10	4.8	23.6-24.2	20.4
	0.75d	15	7.8		
	1d	20	10.7		
M22X2.5	1.5d	30	16.7	26.2-26.8	22.6
	1d	22	6.9		
	1.5d	33	11		
	2d	44	15		
	2.5d	55	19		
M22X2	3d	66	23	26.2-26.8	22.5
	0.75d	16.5	6.3		
	1d	22	8.8		
	1.5d	33	13.7		
	2d	44	18.6		
M22X1.5	0.5d	11	5.4	26-26.6	22.4
	0.75d	16.5	8.7		
	1d	22	11.9		
	1.5d	33	18.4		
M24X3	1d	24	6.3	28.5-29.1	24.8
	1.5d	36	10		
	2d	48	13.7		

	2.5d	60	17.5		
	3d	72	21.2		
M24X2	0.75d	18	7	28.5-29.1	24.5
	1d	24	9.6		
	1.5d	36	15		
	2d	48	20.3		
	0.5	12	6		
M24X1.5	0.75d	18	9.5	28.4-28.9	24.4
	1d	24	13		
	1.5d	36	20		
M26X1.5	0.5d	13	6.5	28.5-30	26.4
	0.75d	19.5	10.3		
	1d	26	14		
M27X3	1d	27	7.2	32.1-32.5	27.8
	1.5d	40.5	11.3		
	2d	54	15.4		
	2.5d	67.5	19.5		
M27X2	0.75d	20.3	7.9	31.7-32.2	27.5
	1d	27	10.9		
	1.5d	40.5	16.9		
M27X1.5	0.5d	13.5	6.9	31.3-32.1	27.4
	0.75d	20.3	10.9		
	1d	27	14.9		
	1.5d	40.5	22.8		
M28X1.5	0.5d	14	7.1	33.0-33.6	28.4
	0.75d	21	11.2		
	1d	28	15.3		
	1.5d	42	23.5		
M30X3.5	1d	30	6.9	35.0-35.6	30.9
	1.5d	45	11		
	2d	60	15		
	2.5d	75	19		
M30X2	0.5d	15	5.6	34.7-35.3	30.5
	0.75d	22.5	9		
	1d	30	12.3		
	1.5d	45	19		
M30X1.5	0.5d	15	7.8	34.3-34.9	30.4
	0.75d	22.5	12.2		
	1d	30	16.7		
	1.5d	45	25.5		
M33X3.5	1d	33	7.8	38.1-38.6	33.9
	1.5d	49.5	12.2		
	2d	66	16.6		
	2.5d	82.5	21.1		
	3d	99	25.5		
M33X2	0.5d	16.5	6.4	38.0-38.5	33.5
	0.75d	24.8	10.1		
	1d	33	13.8		
	1.5d	49.5	21.2		
M33X1.5	0.5d	16.5	8.7	37.8-38.3	33.4
	0.75d	24.8	13.6		
	1d	33	18.5		
M36X4	0.75d	27	5.2	41.9-42.3	37
	1	36	7.3		
	1.5d	54	11.6		
	2d	72	15.8		
M36X3	0.5d	18	4.4	41.8-42.3	36.8
	0.75d	27	7.1		
	1d	36	9.9		
	1.5d	54	15.4		
M36X2	0.5d	18	6.9	41.7-42.3	36.5
	0.75d	27	11		
	1d	36	15		
	1.5d	54	23		
M39X2	0.5d	19.5	7.7	44.8-45.4	39.5
	0.75d	29.3	12.1		
	1d	39	16.4		
M42X4.5	1d	42	7.3	49-51	43
	1.25d	52	9.5		
	1.5d	63	11.6		
M42X3.0	1d	42	11.7	48-50.5	43
	1.25d	52	14.8		
	1.5d	63	18.1		
M48X3	0.5d	24	6.2	55-55.5	48.8
	0.75d	36	9.9		

	1d	48	13.6		
M56X4	0.5d	28	5.4	64-65	17
	0.75d	42	8.6		
	1d	56	11.8		
M60X3	0.5d	30	7.9	69-70	60.8
	0.75d	45	12.4		
	1d	60	16.9		
	1.5d	90	25.9		
M60X4	0.5d	30	5.8	69-70	61
	0.75d	45	9.2		
	1d	60	12.6		
	1.5d	90	19.5		